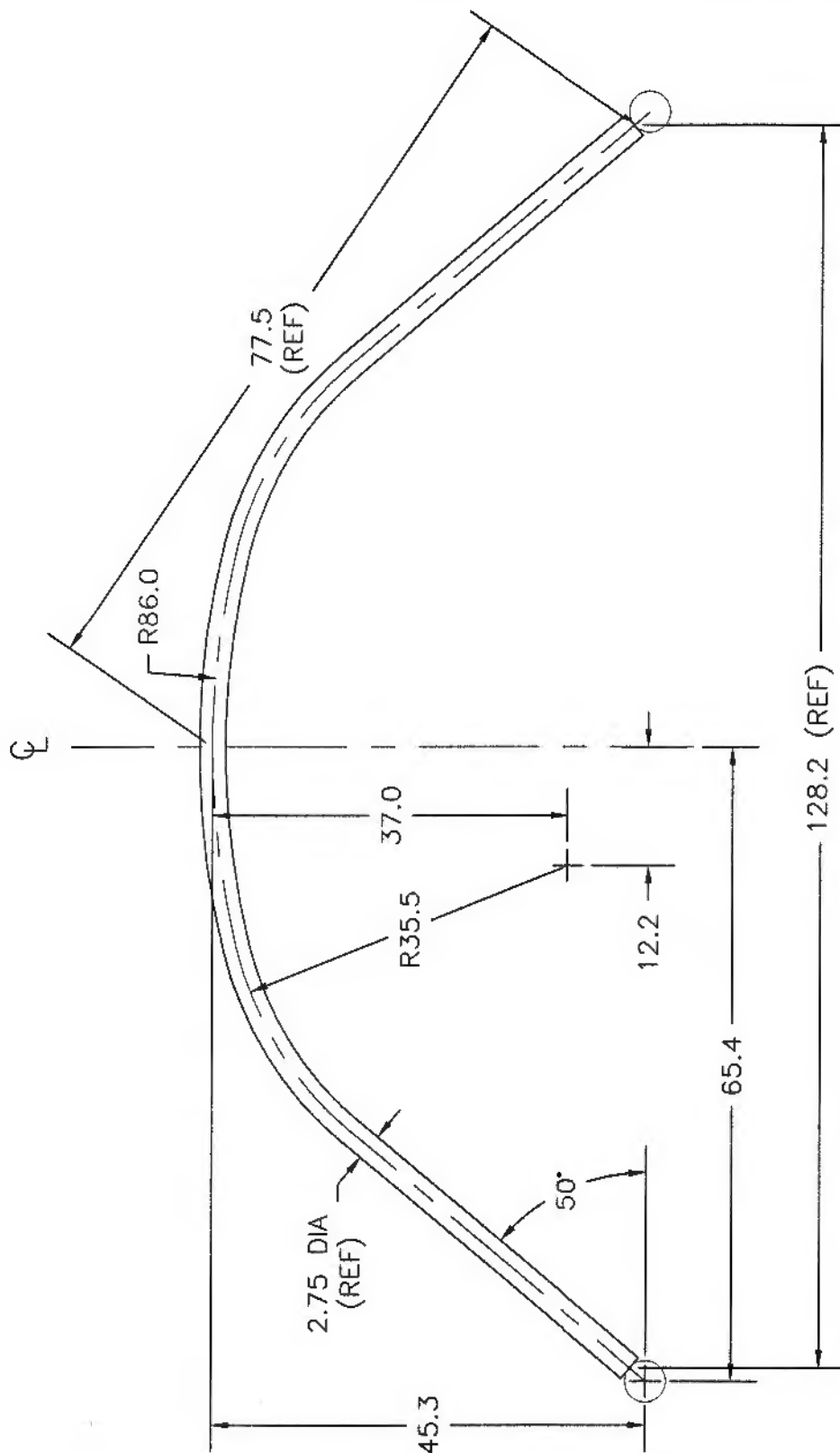


DART

| | | | |
|------------------|----------------|---|------------------------|
| DESIGN # | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED KE | DRAWING NO. D205-596-009 | REV. D SHEET 1 OF 1 |
| DATE 98.11.27 | | TITLE CROSSTUBE | SCALE 1:18 |
| D | 98.11.27 | REDRAWN ON SEPARATE SHEET | |



MATERIAL: 2.75 O.D. x 0.375 WALL, SEAMLESS DRAWN TUBING 7075-T6 (WW-T-700/7)

MINIMUM ULTIMATE TENSILE STRESS = 77 ksi

MINIMUM YIELD TENSILE STRESS = 66 ksi

MINIMUM ELONGATION = 7%

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

PRIME PER DART QSI 005 4.2

PAINT WHITE PER DART QSI 005 4.2

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED